



PLASMA CONSUMABLE CUTTING PARTS

CATALOGUE
2026



IndianTorchTip

A806, Parvasaakshi Society,
Pimple Saudagar, Pune 411027, INDIA

Ph: 9956997999



INDIANTORCHTIP

2026 LEGAL & IP COMPLIANCE NOTICE

IMPORTANT: This catalogue is for independent aftermarket replacement parts. IndianTorchTip is not Hypertherm, Inc., Kjellberg Finsterwalde, OTC, MISCO, or any other OEM named in this catalogue, and is not affiliated with, sponsored by, authorised by, or endorsed by them unless expressly stated in writing.

OEM TRADEMARKS & MODEL NAMES

Names such as Hypertherm, HPR, Powermax, Kjellberg, HiFocus, Smart Focus and other OEM marks are used only to identify the equipment for which a product is intended to be compatible. Such references are compatibility references, not claims of origin, sponsorship, approval or endorsement. OEM trademarks remain the property of their respective owners.

PRODUCT ORIGIN

Unless expressly stated otherwise, products identified by IndianTorchTip part numbers are aftermarket products supplied under the IndianTorchTip brand and are not represented as genuine OEM parts.

NO OEM DRAWINGS OR PACKAGING CLAIM

This catalogue does not confer any licence to reproduce OEM logos, packaging, manuals, photographs, drawings, trade dress, patented technology or registered designs. IndianTorchTip should use its own product photography, drawings, packaging and technical descriptions.

PATENT & DESIGN RESERVATION

Compatibility does not mean that a product is free of patent or registered-design rights. Before manufacturing or importing any technically distinctive component, IndianTorchTip should conduct a current Indian patent/design clearance review for the exact product and its intended construction. No statement in this catalogue is a patent clearance or freedom-to-operate opinion.

TRADEMARK USE

OEM names should appear only where reasonably necessary to identify compatibility and should not be used as the product brand. The preferred format is: ?IndianTorchTip [part description] ? compatible with [OEM/model]?

DISCLAIMER

This notice is intended to reduce confusion and support responsible aftermarket marketing. It cannot prevent a third party from commencing legal proceedings. No catalogue wording can guarantee immunity from a claim. Legal clearance depends on the specific product, patent/design status, artwork, advertising, packaging, sourcing and conduct of the business.

For commercial launch, obtain an India-specific IP clearance opinion for the final products and artwork.

INDIANTORCHTIP

RECOMMENDED PRODUCT & CATALOGUE WORDING

PRODUCT TITLE

IndianTorchTip Aftermarket [Part Description]

COMPATIBILITY LINE

Compatible with [OEM / Model] plasma cutting system

PART NUMBER

IndianTorchTip Part No.: C-XXXX-XX

SHORT DISCLAIMER

Aftermarket replacement part. Not manufactured by, affiliated with, sponsored by, or endorsed by the OEM unless expressly stated.

TRADEMARK NOTE

All OEM names, trademarks and model designations belong to their respective owners and are used solely to identify compatibility.

DO NOT USE

?Genuine Hypertherm?, ?OEM Hypertherm?, ?Original Hypertherm?, OEM logos, or wording suggesting OEM approval unless you actually have the right to make that statement.

SAFER EXAMPLE

IndianTorchTip C-H803-02 ? Aftermarket Nozzle, compatible with Hypertherm® Powermax1250/Powermax1650. Not manufactured or endorsed by Hypertherm, Inc.

CATALOGUE POLICY

IndianTorchTip part numbers, product names, photographs and technical drawings should be original IndianTorchTip materials. Do not copy OEM manuals, exploded drawings, packaging or artwork without permission.



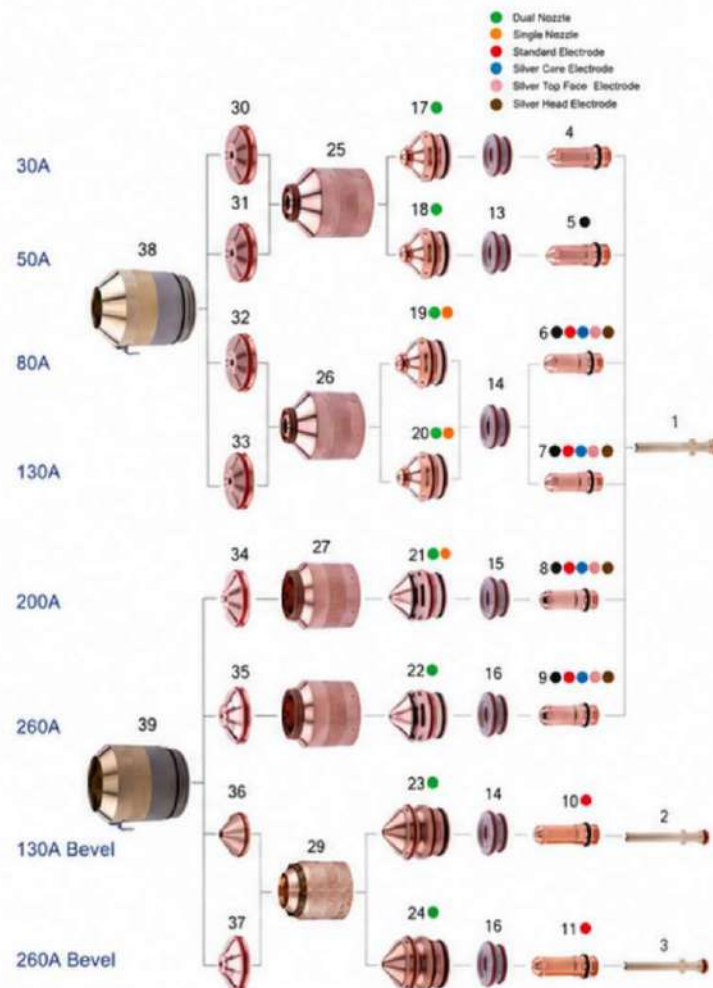
IndianTorchTip

A806, ParvasaakshiSociety,
Pimple Saudagar, Pune 411027, INDIA
Ph 8956327029

PLASMA CONSUMABLE CUTTING PARTS

CATALOGUE
2026

Replacement Parts Suitable For: HT® / HPR130 / HPR260



Item	Ref.No.	Description	Std.Pkg.
1	220700	Water Tube Bevel cutting	1
2	220571	Water Tube Bevel cutting	1
3	220192Y	Standard Electrode 30A	1
4	220552Y	Standard Electrode 50A	1
5	220187Y	Standard Electrode 80A	1
6	220187LF	Longlife Electrode 80A	1
7	220187SC	Silver Core Electrode 80A	1
8	220187S	Silver Top Face Electrode 80A	1
9	420566T	Silver Head Electrode 80A	1
10	220181Y	Standard Electrode 130A	1
11	220181LF	Longlife Electrode 130A	1
12	220181SC	Silver Core Electrode 130A	1
13	220181S	Silver Top Face Electrode 130A	1
14	220666T	Silver Head Electrode 130A	1
15	220352Y	Standard Electrode 200A	1
16	220352LF	Longlife Electrode 200A	1
17	220352SC	Silver Core Electrode 200A	1
18	220352S	Silver Top Face Electrode 200A	1
19	220666T	Silver Head Electrode 200A	1
20	220435Y	Standard Electrode 260A	1
21	220435LF	Longlife Electrode 260A	1

Item	Ref.No.	Description	Std.Pkg.
22	220435SC	Silver Core Electrode 260A	1
23	220435S	Silver Top Face Electrode 260A	1
24	220666T	Silver Head Electrode 260A	1
25	220649	Longlife Electrode 130A Bevel	1
26	220541	Longlife Electrode 260A Bevel	1
27	220180	Swirl Ring 30A	1
28	220553	Swirl Ring 50A	1
29	220179	Swirl Ring 80A-130A	1
30	220353	Swirl Ring 200A	1
31	220436	Swirl Ring 260A	1
32	220193(SP)	Single Part Nozzle 30A	1
33	220193(DP)	Dual Nozzle 30A	1
34	220554(SP)	Single Part Nozzle 50A	1
35	220554(DP)	Dual Nozzle 50A	1
36	220188(SP)	Single Part Nozzle 80A	1
37	220188(DP)	Dual Nozzle 80A	1
38	220182(SP)	Single Part Nozzle 130A	1
39	220182(DP)	Dual Nozzle 130A	1
40	220354(SP)	Single Part Nozzle 200A	1
41	220354(DP)	Dual Nozzle 200A	1
42	220439(SP)	Single Part Nozzle 260A	1

Item	Ref.No.	Description	Std.Pkg.
43	220439(DP)	Dual Nozzle 260A	1
44	220542	Dual Nozzle 130A Bevel	1
45	220603	Dual Nozzle 260A Bevel	1
46	220313	Retaining cap 30A-50A	1
47	220176	Retaining cap 60A-130A	1
48	220355	Retaining cap 200A	1
49	220433	Retaining cap 200A	1
50	220645	Retaining cap Bevel	1
51	220194	Shield 30A	1
52	220555	Shield 50A	1
53	220189	Shield 80A	1
54	220183	Shield 130A	1
55	220356	Shield 200A	1
56	220440	Shield 200A	1
57	220545	Shield 260A Bevel	1
58	220173	Shield Cap30A-130A	1
59	220398	Shield Cap200A-260A	1
61	220162	Torch Body	1
62	220163	Quick-Disconnect	1
63	104119	Quick-Disconnect	1



Indian TorchTip

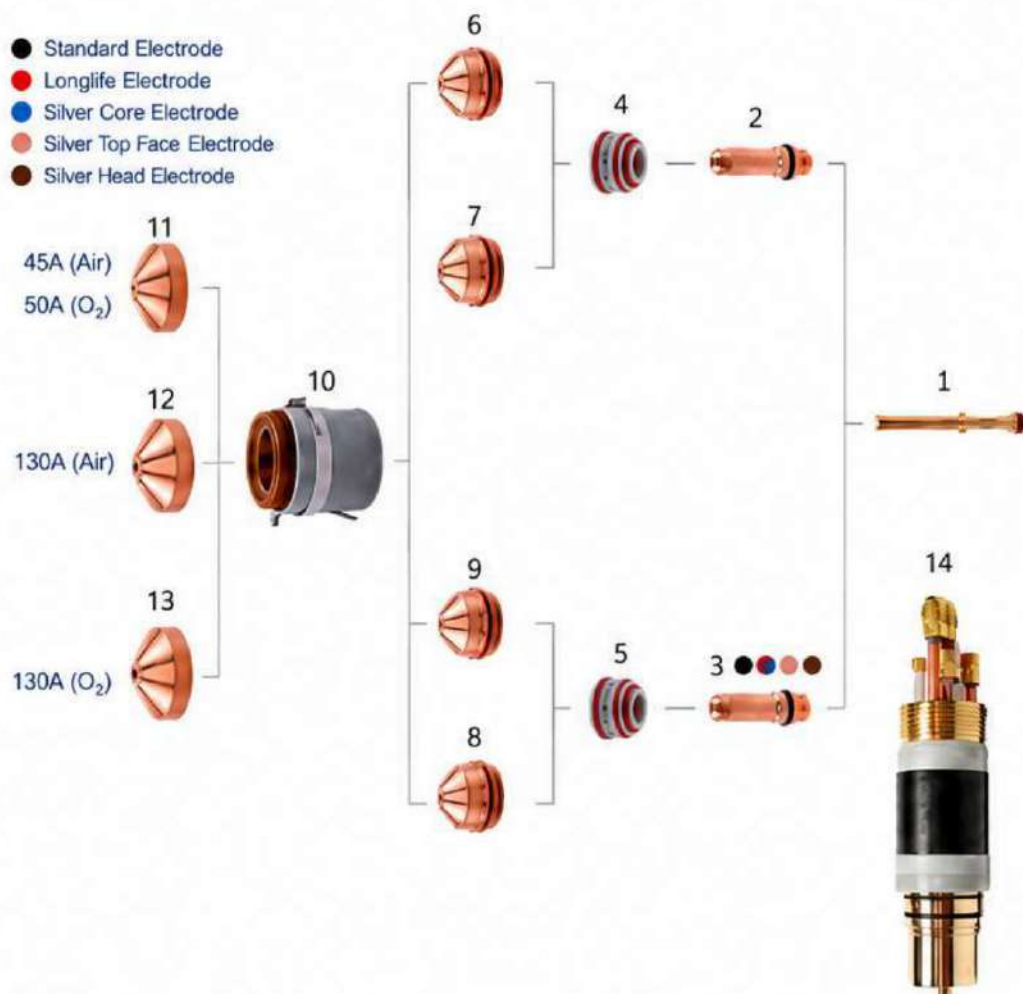
📍 A806, Parvasaakshi Society,
Pimple Saudagar, Pune 411027, INDIA

☎ Ph 8956327029

PLASMA CONSUMABLE CUTTING PARTS

CATALOGUE
2026

Replacement Parts Suitable For: **HT® / HSD130**



Item	Ref.No.	Description	Std.Pkg.
1	220521	Water Tube 50A-200A	1
2	220528Y	Standard Electrode 50A	5
3	220487Y	Standard Electrode 130A	5
4	220487LF	Longlife Electrode 130A	5
5	220487SC	Silver Core Electrode 130A	5
6	220487S	Silver Top Face Electrode 130A	5
7	420185T	Silver Head Electrode 130A	5
8	220529	Swirl Ring 50A	1
9	220488	Swirl Ring 130-200A	1
10	220525	Nozzle 45A AIR	1
11	220530	Nozzle 50A O ₂	1
12	220489	Nozzle 130A O ₂	1
13	220492	Nozzle 130A AIR	1
14	220578	Retaining Cap 50A-130A	1
15	220532	Shield 50A AIR/O ₂	1
16	220536	Nozzle 130A AIR	1
17	220491	Shield 130A O ₂	1
18	220474	Torch Body	1



IndianTorchTip

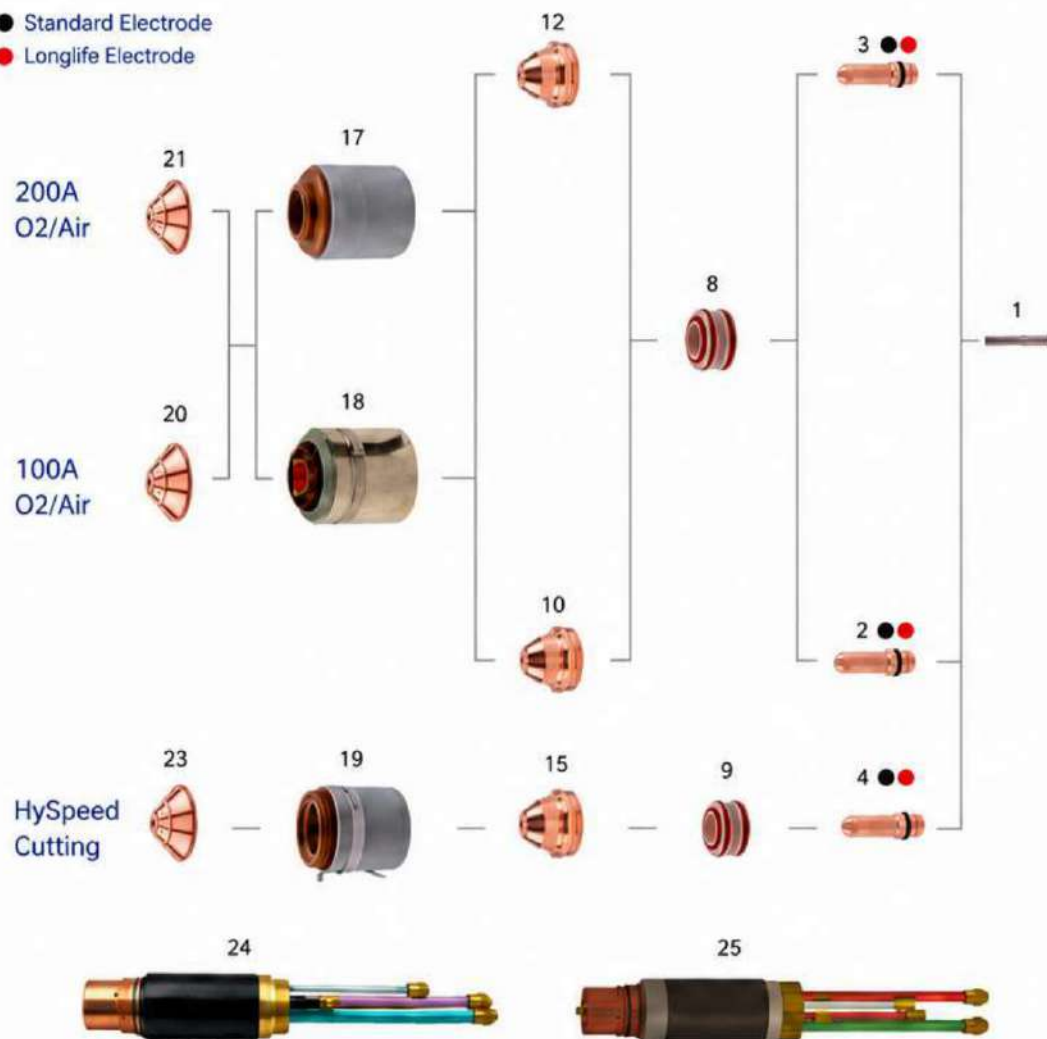
📍 A806, Parvasaakshi Society,
Pimple Saudagar, Pune 411027, INDIA
☎ Ph 8956327029

PLASMA CONSUMABLE CUTTING PARTS

CATALOGUE
2026

Replacement Parts Suitable For: **HT® / MAX200 / HT2000 / HySpeed HT2000**

● Standard Electrode
● Longlife Electrode



Item	Ref.No.	Description	Std.Pkg.
1	020963	Water Tube	1
2	120547	Electrode 100A,200A	5
3	120547LF	Longlife Electrode 100A	5
4	220021	Electrode 200A	5
5	220021	Longlife Electrode 200A	5
6	220235	Electrode HySpeed 200A	5
7	220235LF	Longlife Electrode HySpeed 200A	5
8	120667	Electrode, 40A, 200A	5
9	120667LF	Longlife Electrode	5
10	120258	Electrode	5
11	020617	Swirl Ring 100A	1
12	020607	Swirl Ring 100A	1
13	220236	Swirl Ring HySpeed 200A	1
14	020611	Nozzle 100A	1
15	020690	Nozzle 100A	1
16	020608	Nozzle 200A AIR	1
17	020605	Nozzle 200A O2	1
18	120259	Nozzle 200A	1
19	220237	Nozzle HySpeed 200A	1
20	020350	Nozzle	1
21	020423	Retaining Cap Without Ohmic	1
22	120837	Retaining Cap With Ohmic	1
23	220242	Retaining Cap HySpeed 200A	1
24	020448	Shield 100A	1
25	020424	Shield 200A	1
26	120260	Shield 200A Bevel	1
27	220239	Shield HySpeed 200A	1
28	120584	Torch Body	1
29	220961	Machine Torch	1



www.indiantorchtip.com



sales@indiantorchtip.com



8956327029



IndianTorchTip

PLASMA CONSUMABLE CUTTING PARTS
CATALOGUE 2026

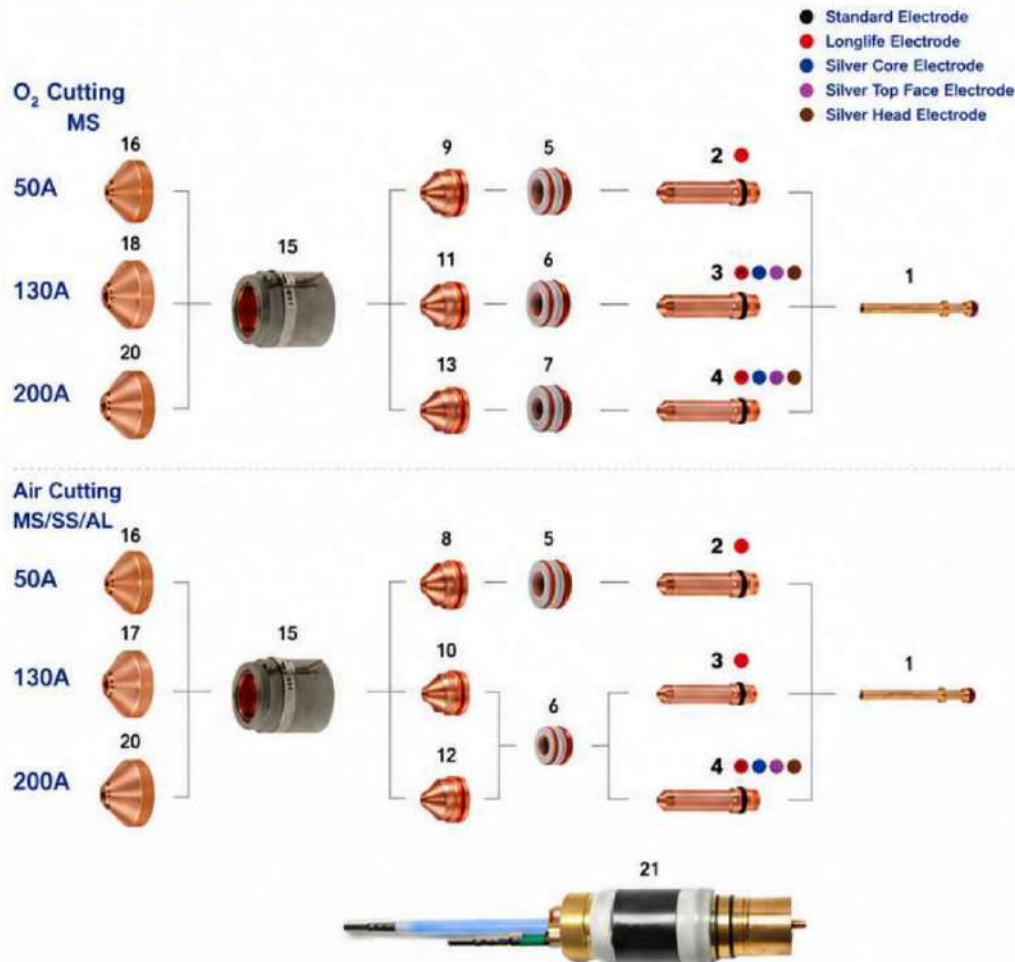
A806, Parvasaakshi Society,
Pimple Saudagar, Pune 411027, INDIA
Ph 8956327029

Replacement Parts Suitable For:

HT® / MAXPRO200

Component Assembly & Visual Reference

Original product imagery and component arrangement



Item	Ref.No.	Description	Std.Pkg.
1	220521	Water Tube 50A-200A	1
2	220528Y	Standard Electrode 50A	5
3	220487Y	Standard Electrode 130A	5
4	220487LF	Longlife Electrode 130A	5
5	220487SC	Silver Core Electrode 130A	5
6	220487S	Silver Top Face Electrode 130A	5
7	420185T	Silver Head Electrode 130A	5
8	220529	Swirl Ring 50A	1
9	220488	Swirl Ring 130-200A	1
10	220525	Nozzle 45A AIR	1
11	220530	Nozzle 50A O2	1
12	220489	Nozzle 130A O2	1
13	220492	Nozzle 130A AIR	1
14	220578	Retaining Cap 50A-130A	1
15	220532	Shield 50A AIR/O2	1
16	220536	Nozzle 130A AIR	1
17	220491	Shield 130A O2	1
18	220474	Torch Body	1
19	220512	Shield 200A O2	1
20	220536	Shield 130A AIR	1
21	220491	Shield 130A O2	1
22	220532	Shield 200A AIR	1
23	220474	Torch Body	1
24	220832	Mounting Sleeves	1
25	220947	Mounting Sleeves	1
26	229477A	Standard Leads 7.5M (Chinese magnetic valve)	1
27	229477B	Standard Leads 7.5M (Original magnetic valve)	1
28	229478A	Standard Leads 15M (Chinese magnetic valve)	1
29	229478B	Standard Leads 15M (Original magnetic valve)	1



IndianTorchTip

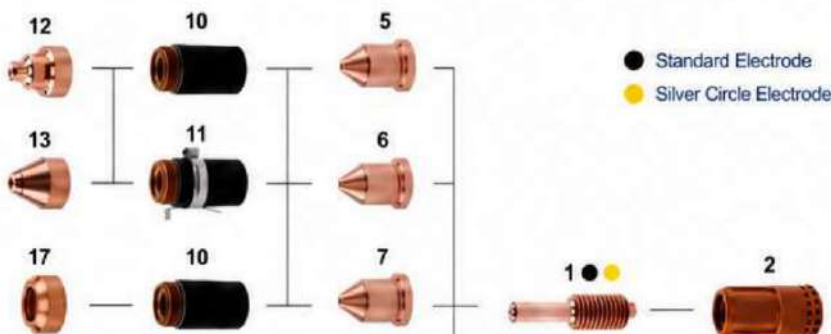
A806, Parvasaakshi Society,
Pimple Saudagar, Pune 411027, INDIA
Ph 8956327029

PLASMA CONSUMABLE CUTTING PARTS

CATALOGUE
2026

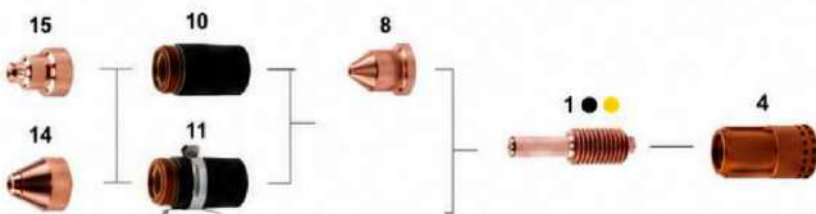
Replacement Parts Suitable For: Hypertherm® / Powermax65 / Powermax85 / Powermax105

45A/65A/85A
Hand&Machine

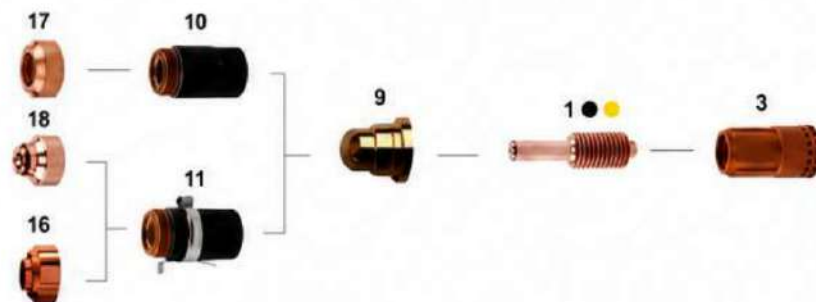


Gouging

105A
Hand&Machine



FineCut



Item	Ref.No.	Description	Std.Pkg.
1	220842Y	Standard Electrode 45A-105A	5
2	220842B	Silver Circle Electrode 45A-105A	5
3	220777Y	Standard Electrode 45A-105A	5
4	220777B	Silver Circle Electrode 45A-105A	5
5	220857	Swirl Ring 45A-85A	1
6	220947	Swirl Ring Finecut	1
7	220994	Swirl ring 105A	1
8	220941	Nozzle 45A	1
9	220819	Nozzle 65A	1
10	220816	Nozzle 85A	1
11	220990	Nozzle 105A	1
12	220930	Nozzle Finecut	1
13	220854	Retaining Cap without Ohmic 45-105	1
14	220953	Retaining Cap with Ohmic 45-105A	1
15	220818	Shield Hand 45A-85A	1
16	220817	Shield Mech 45A-85A	1
17	220993	Shield Mech 105A	1
18	220992	Shield Hand 105A	1
19	220931	Shield Finecut 30-45A	1
20	220955	Shield Finecut 30-45A	1
21	220948	Shield Finecut 30-45A	1
22	220798	Shield	1
23	220797	Nozzle Gouging	1
24	220991	Nozzle Gouging	1



IndianTorchTip

PLASMA CONSUMABLE CUTTING PARTS

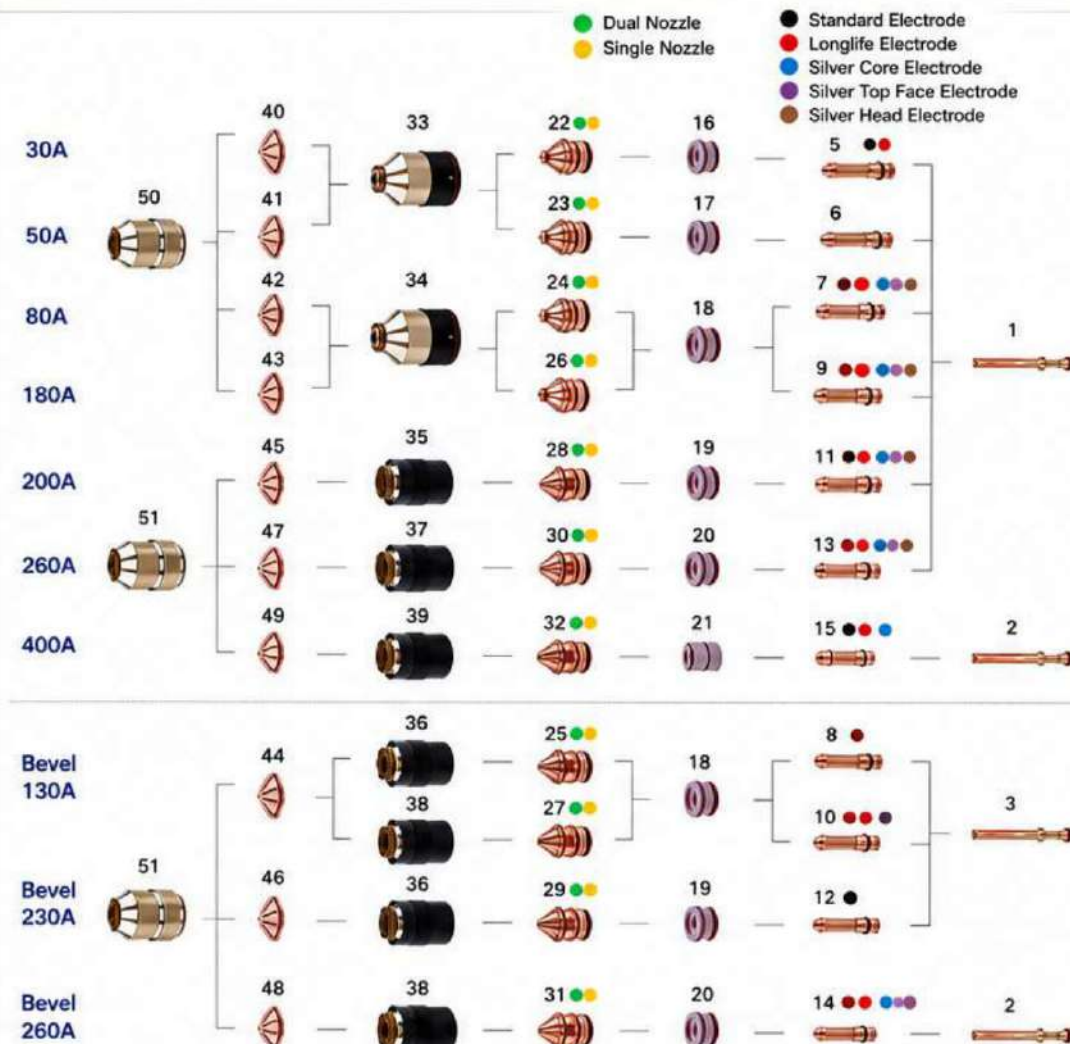
CATALOGUE 2026

A806, Parvasaakshi Society,
Pimple Saudagar, Pune 411027, INDIA
Ph 8956327029

Replacement Parts Suitable For: HT® / HPR130XD / HPR260XD / HPR400XD MS



Item	Ref.No.	Description	Std.Pkg.
1	228716	Torch body Machine	1
2	228958	Torch body manual	1
3	057477	machine torch with 7.6m leads	1
4	057479	machine torch with 15m leads	1
5	059473	hand torch with 7.6m leads	1
6	059474	hand torch with 15m leads	1
7	228695	Air filter element	1
8	228735	Torch front mounting sleeve	1
9	228736	Torch adapter ring, coupler	1
10	428351	Filter assembly	1





IndianTorchTip

PLASMA CONSUMABLE CUTTING PARTS

CATALOGUE 2026

A806, Parvasaakshi Society,
Pimple Saudagar, Pune 411027, INDIA
Ph 8956327029

Replacement Parts Suitable For: **HT® / HPR130 / HPR260 / HPR400**

Item	Ref.No.	Description	Std.Pkg.
1	220340	Water Tube 30A- 260A	5
2	220571	Water Tube 400A	5
3	220700	Water Tube Bevel cutting	5
4	220706X	Electrode holder	5
5	220192Y	Standard Electrode 30A	5
6	220552Y	Standard Electrode 50A	5
7	220187Y	Standard Electrode 80A	5
8	220187LF	Longlife Electrode 80A	5
9	220187SC	Silver Core Electrode 80A	5
10	220187S	Silver Top Face Electrode 80A	5
11	420566T	Silver Head Electrode 80A	5
12	220802Y	Standard Electrode 80A Bevel	5
13	220802LF	Longlife Electrode 80A Bevel	5
14	220181Y	Standard Electrode 130A	5
15	220181LF	Longlife Electrode 130A	5
16	220181SC	Silver Core Electrode 130A	5
17	220181S	Silver Top Face Electrode 130A	5
18	220665T	Silver Head Electrode 130A	5
19	220649Y	Standard Electrode 130A Bevel	5
20	220649LF	Longlife Electrode 130A Bevel	5
21	220649SC	Silver Core Electrode 130A Bevel	5
22	220649S	Silver Top Face Electrode 130A Bevel	5
23	220352Y	Standard Electrode 200A	5
24	220352LF	Longlife Electrode 200A	5
25	220352SC	Silver Core Electrode 200A	5
26	220352S	Silver Top Face Electrode 200A	5
27	220666T	Silver Head Electrode 200A	5
28	220662Y	Standard Electrode 200A Bevel	5
29	220662LF	Longlife Electrode 200A Bevel	5
30	220435Y	Standard Electrode 260A	5
31	220435LF	Longlife Electrode 260A	5
32	220435SC	Silver Core Electrode 260A	5
33	220435S	Silver Top Face Electrode 260A	5
34	220668T	Silver Head Electrode 260A	5
35	220541Y	Standard Electrode 260A Bevel	5
36	220541LF	Longlife Electrode 260A Bevel	5
37	220541SC	Silver Core Electrode 260A Bevel	5
38	220541S	Silver Top Face Electrode 260A Bevel	5
39	220629Y	Standard Electrode 400A	5
40	220629LF	Longlife Electrode 400A	5
41	220629SC	Silver Core Electrode 400A	5

Item	Ref.No.	Description	Std.Pkg.
42	220180	Swirl Ring 30A	1
43	220553	Swirl Ring 50A	1
44	220179	Swirl Ring 80A-130A	1
45	220353	Swirl Ring 200A	1
46	220436	Swirl Ring 260A	1
47	220631	Swirl Ring 400A	1
48	220193(S/P)	Single Part Nozzle 30A	1
49	220193(D/P)	Dual Nozzle 30A	1
50	220554(S/P)	Single Part Nozzle 50A	1
51	220554(D/P)	Dual Nozzle 50A	1
52	220188(S/P)	Single Part Nozzle 80A	1
53	220188(D/P)	Dual Nozzle 80A	1
54	220886(D/P)	Dual Nozzle 80A Bevel	1
55	220806(S/P)	Single Nozzle 80A Bevel	1
56	220182(S/P)	Single Part Nozzle 130A	1
57	220182(D/P)	Dual Nozzle 130A	1
58	220646(D/P)	Dual Nozzle 130A Bevel	1
59	220646(S/P)	Single Nozzle 130A Bevel	1
60	220354(S/P)	Single Part Nozzle 200A	1
61	220354(D/P)	Dual Nozzle 200A	1
62	220659(D/P)	Dual Nozzle 200A Bevel	1
63	220659(S/P)	Single Nozzle 200A Bevel	1
64	220439(S/P)	Single Part Nozzle 260A	1
65	220439(D/P)	Dual Nozzle 260A	1
66	220542(D/P)	Dual Nozzle 260A Bevel	1
67	220542(S/P)	Single Nozzle 260A Bevel	1
68	220632(S/P)	Single Part Nozzle 400A	1
69	220632(D/P)	Dual Nozzle 400A	1
70	220754	Retaining cap 30A-50A	1
71	220756	Retaining cap 80A-130A	1



IndianTorchTip

PLASMA CONSUMABLE CUTTING PARTS
CATALOGUE 2026

📍 A806, Parvasaakshi Society,
Pimple Saudagar, Pune 411027, INDIA
☎ **Ph 8956327029**

Replacement Parts Suitable For: HT® / HPR130XD / HPR260XD / HPR400XD MS

Item	Ref.No.	Description	Std.Pkg.
1	220757	Retainng cap 200A	1
2	220845	Retaining cap 80A Bevel/200A Bevel	1
3	220760	Retaining cap 260A	1
4	220740	Retaining cap 130A Bevel/260A Bevel	1
5	220635	Retairng cap 400A I	1
6	220194	Shield 30A	1
7	220555	Shield 50A	1
8	220189	Shield 80A	1
9	220183	Shield 130A	1
10	220742	Shield 80A Bevel/130A Bevel	1
11	220761	Shield 200A	1
12	220658	Shield 200A Bevel	1
13	220764	Shield 260A	1
14	220741	Shield 260A Bevel	1
15	220636	Shield 400A	1
16	220747	Shield Cap30A-130A	1
17	220637	Shield Cap200A-400A	1

Hypertherm® / HPR130XD / HPR260XD / HPR400XD MS



Item	Ref.No.	Description	Std.Pkg.
18	228291	Standard Leads 2m	1
19	228292	Standard Leads 3m	1
20	228293	Standard Leads 4.5m	1
21	228294	Standard Leads 6m	1
22	228295	Standard Leads 7.5m	1
23	228296	Standard Leads 10m	1
24	228297	Standard Leads 15m	1
25	228547	Standard Leads 20m	1
26	220705	Quick-Disconnect	1
27	220706	Torch Body	1
28	220789	Mounting Sleeves	1
29	104119	Tools	1



IndianTorchTip

PLASMA CONSUMABLE CUTTING PARTS
CATALOGUE 2026

A806, Parvasaakshi Society,
Pimple Saudagar, Pune 411027, INDIA
Ph 8855820691

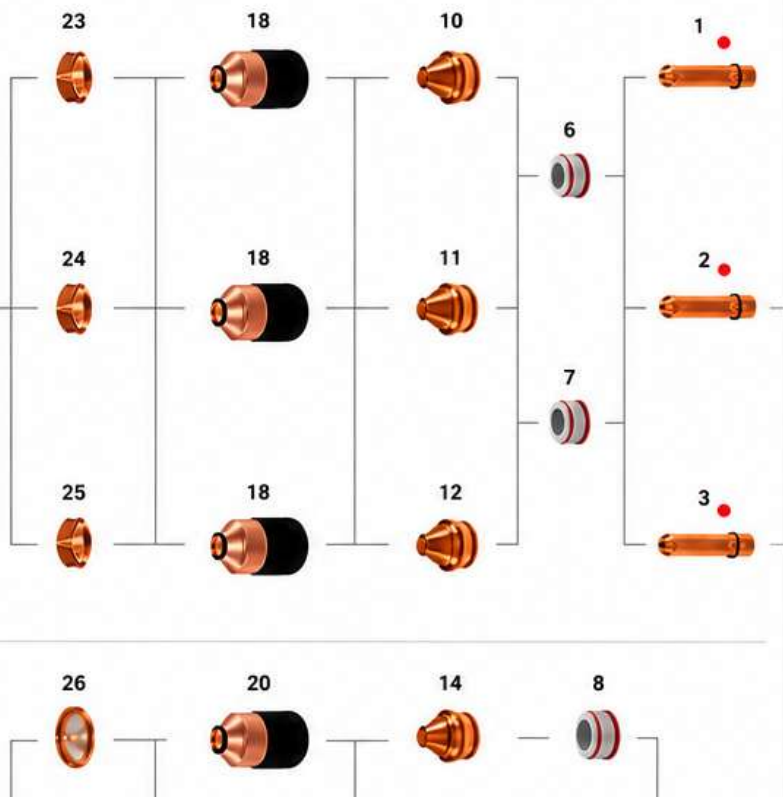
Replacement Parts Suitable For: HT® / HPR130XD / HPR260XD / HPR400XD SS

30A

80A

130A

200A



- Standard Electrode
- Longlife Electrode
- Silver Cop Electrode
- Silver Head Electrode
- Single Nozzle
- Silver Top Face Electrode

Item	Ref. No.	Description	Std.Pkg.
1	220700	Longlife Electrode 45A SS	5
2	220571	Longlife Electrode 80A SS	5
3	220192Y	Longlife Electrode 130-260A SS	5
4	220552Y	Longlife Electrode 130/260A SS Bevel	5
5	220187Y	Longlife Electrode 400A (SS)(Bevel)	5
6	220187F	Swirl Ring 30A	5
7	220187G	Swirl Ring 80A-130A	5
8	220187C	Swirl Ring 200A SS	5
9	220187H	Swirl Ring 260-400A SS	5
10	2201887	Nozzle 45A SS	5
11	220181Y	Nozzle 80A SS	5
12	220181C	Nozzle 130A SS	5
13	220183Y	Nozzle 130A SS BVL	5
14	2201861C	Nozzle 200A SS	5
15	2201835Z	Nozzle 260A SS	5
16	2201832C	Nozzle 260A SS BVL	5
17	2201861	Nozzle 400A SS	5
18	2204352	Retaining Cap 45A-130A SS	5
19	2204871	Retaining Cap 130/260A SS BVL	5
20	2203532	Retaining Cap 200-260A SS	5
21	2204896	Retaining Cap 400A SS	5
22	2203541	Retaining Cap SS 45/80/130A InnerRC	5
23	2204355C	Shield 45A SS	5
24	2204353	Shield 80A SS	5
25	2206487	Shield 130A SS	5
26	220541	Shield 200A SS	5
27	220180	Shield 260A SS	5
28	2201837C	Shield 130/260A SS BVL	5
29	2201713	Shield SS 400A	5
30	2203638	Shield Cap 30A-130A	5
31	220163	Shield Cap 200A-400A	5



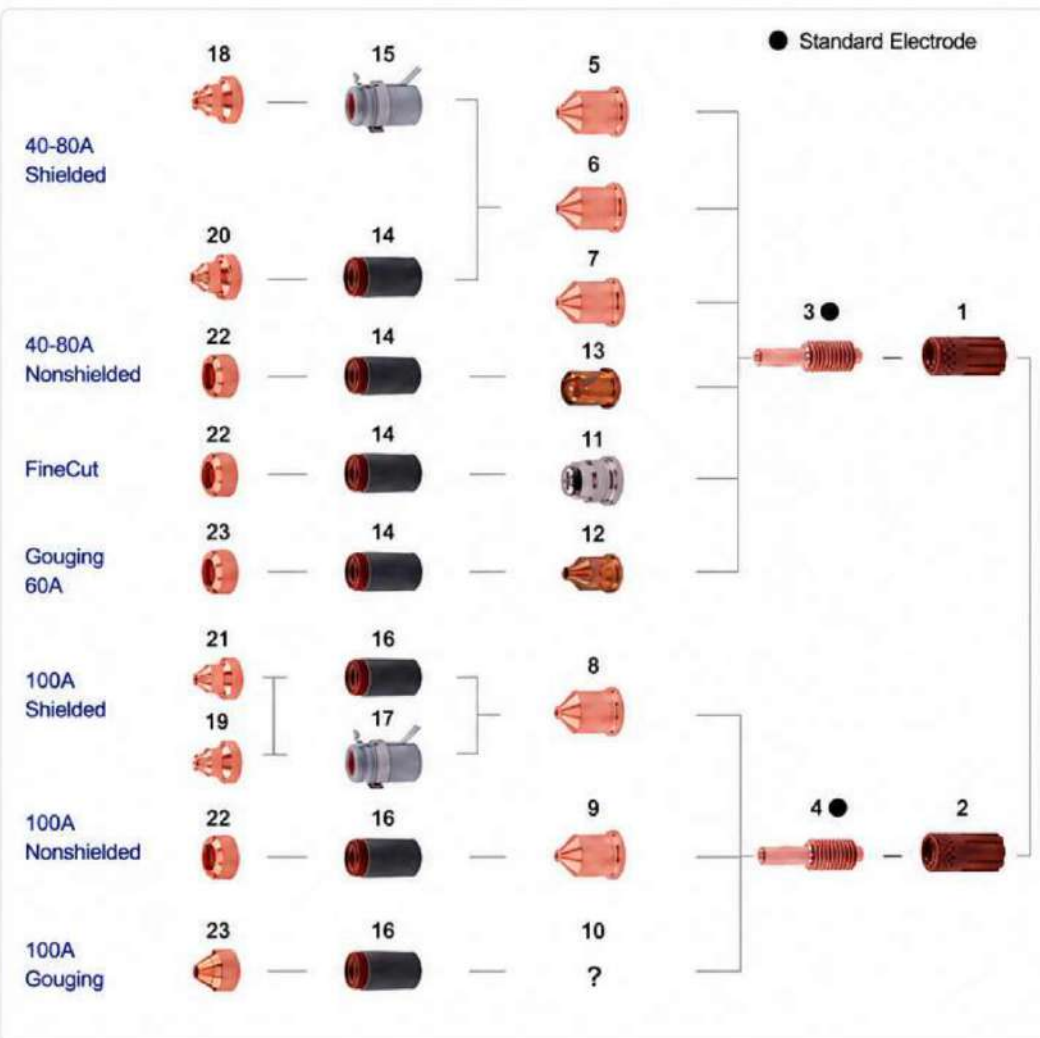
IndianTorchTip

PLASMA CONSUMABLE CUTTING PARTS
CATALOGUE 2026

📍 A806, Parvasaakshi Society,
Pimple Saudagar, Pune 411027, INDIA
☎ **Ph 8956327029**

Replacement Parts Suitable For:

HT® Powermax1250 / Powermax1650



Replacement Parts Suitable For:

HT® Powermax1250 / Powermax1650

Item	Ref.No.	Description	Std.Pkg.
1	120925	Swirl Ring 40A-80A	5
2	220051	Swirl Ring 100A	5
3	120926	Electrode 40A-80A	1
4	220037	Electrode 100A	1
5	120932	Nozzle 40A	1
6	120931	Nozzle 60A	1
7	120927	Nozzle 80A	1
8	220011	Nozzle 100A	1
9	220064	Nozzle 100A Nonshielded	1
10	220063	Nozzle 100A Gouging	1
11	220329	Nozzle Finecut 30A-50A	1
12	220059	Nozzle Gouging 60A-80A	1
13	220006	Nozzle Unshielded	1
14	120928	Retaining Cap without ohmic 40A-80A	1
15	220061	Retaining Cap with Ohmic 40A-80A	1
16	220048	Retaining Cap without ohmic 100A	1
17	220206	Retaining Cap with ohmic 100A	1
18	120929	Shield Hand 40A-80A	1
19	220065	Shield Hand 100A	1
20	120930	Shield Mech 40A-80A	1
21	220047	Shield Mech 100A	1
22	120979	Shield FineCut 30A-50A	1
23	120977	Shield Gouging 60A/80A/100A	1

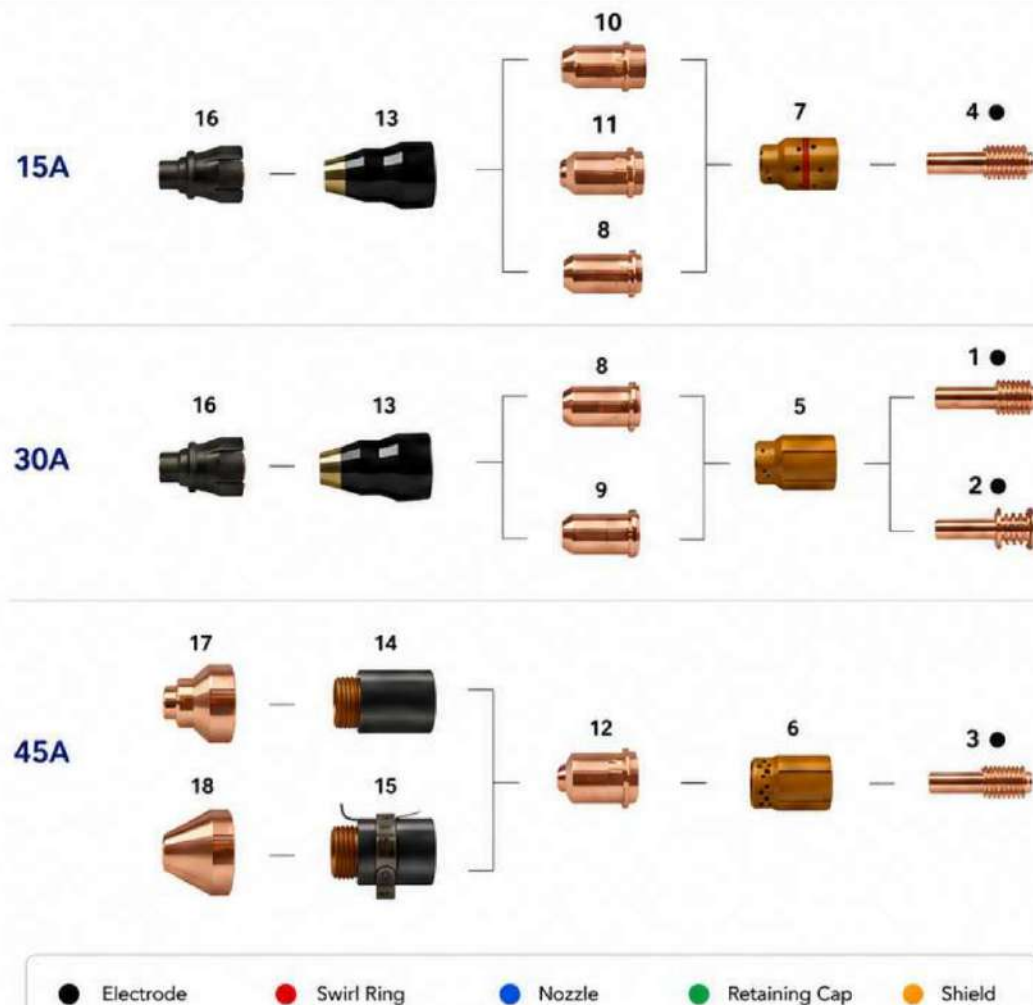


IndianTorchTip

PLASMA CONSUMABLE CUTTING PARTS
CATALOGUE 2026

📍 A806, Parvasaakshi Society,
Pimple Saudagar, Pune 411027, INDIA
☎ **Ph 8956327029**

Replacement Parts Suitable For: **HT® Powermax30 / Powermax45 / Powermax30XP / Powermax30AIR**



Item	Ref.No.	Description	Std.Pkg.
1	220478	Electrode 30A	5
2	420132	Electrode 30A 30Air	5
3	220669	Electrode 45A	5
4	420120	Electrode	5
5	220479	Swirl Ring 30A	1
6	220670	Swirl Ring 45A	1
7	420133	Swirl Ring	1
8	220480	Nozzle 30A	1
9	420134	Nozzle 30A 30Air	1
10	420117	Nozzle 15-30A	1
11	420118	Nozzle	1
12	220671	Nozzle 45A	1
13	220483	Retaining Cap 30A	1
14	220713	Retaining Cap 45A	1
15	220719	Retaining Cap 45A	1
16	220569	Shield 30A	1
17	220674	Shield 45A	1
18	220673	Shield 45A	1



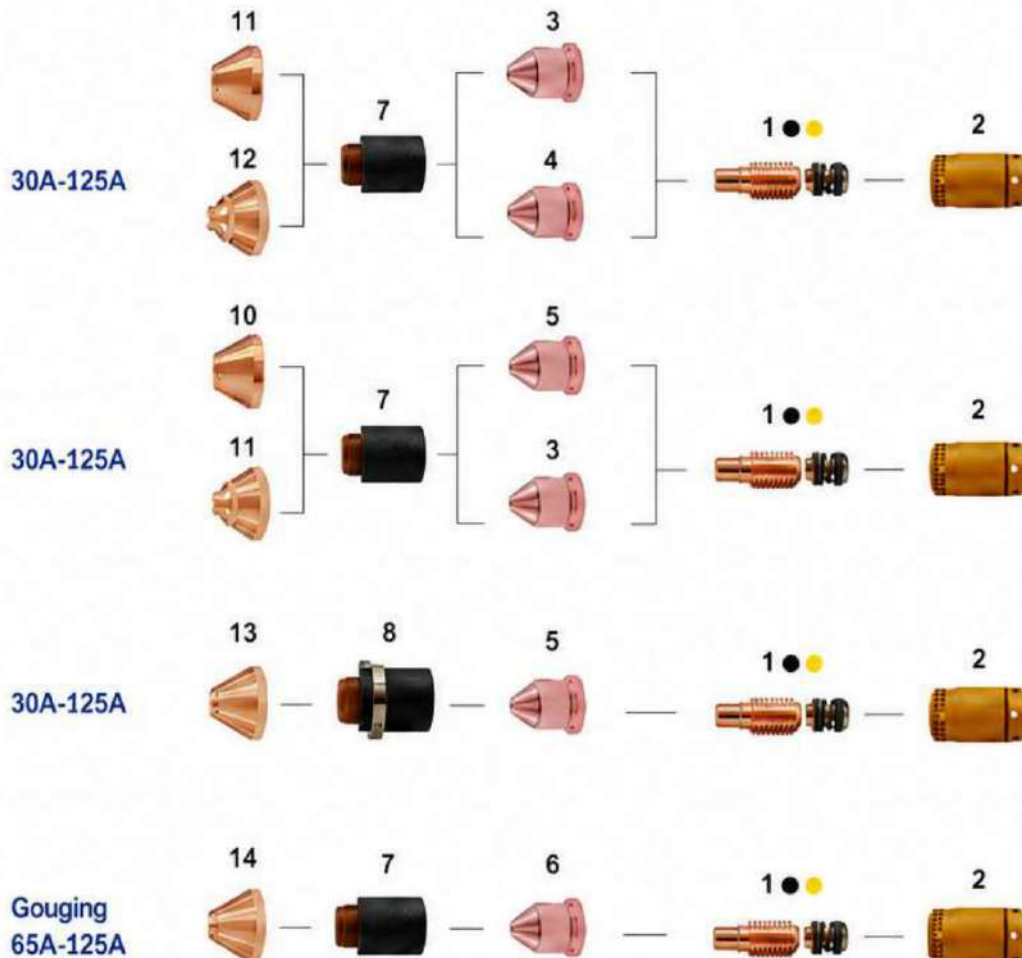
IndianTorchTip

PLASMA CONSUMABLE CUTTING PARTS

CATALOGUE 2026

A806, Parvasaakshi Society,
Pimple Saudagar, Pune 411027, INDIA
Ph 8956327029

Replacement Parts Suitable For: HT® Powermax125



Item	Ref.No.	Description	Std.Pkg.
1	220971Y	Standard Electrode 45-125A	5
2	220971B	Silver Circle Electrode 45-125A	5
3	220997	Swirl Ring 30-125A	1
4	420158	Nozzle 45A	1
5	420169	Nozzle 65A	1
6	220975	Nozzle 125A	1
7	420001	Nozzle gouging	1
8	220977	Retaining Cap without ohmic	1
9	420156	Retaining Cap with ohmic	1
10	420114	Retaining Cap	1
11	420000	Shield	1
12	420168	Shield 45A	1
13	420172	Shield 45-65A	1
14	220976	Shield 65-125A	1
15	420112	Shield 65-125A	1

Replacement Parts Suitable For:

Hypertherm® Powermax125



Item	Ref.No.	Description	Std.Pkg.
1	059520	Machine torch with 8m lead	1
2	059522	Machine torch with 15m lead	1
3	428248	machine torch coupler	1
4	428144	torch positioning sleeve	1
5	428145	torch mounting sleeve	1
6	428147	torch main body	1
7	059492	85°torch with 8m lead	1
8	-	85°torch with 10m lead	1
9	059493	85°torch with 15m lead	1
10	428158	85°torch body	1

Replacement Parts Suitable For:

KJELLBERG® HiFocus 160i(3D)



Item	Ref.No.	Description	Std.Pkg.
1	R901	Cooling Tube	1
2	R002-LF	Longlife Cathode	1
3	R002S	Silver Top Face Cathode	1
4	R012-XL(LF)	Longlife Cathode	1
5	R012-XL(S)	Silver Top Face Cathode	1
6	Z111	Gas Guaid	1
7	R2006	Nozzle 25A	1
8	R2007	Nozzle 35A	1
9	R2008	Nozzle 50A	1
10	R2009	Nozzle 70A	1
11	R2010	Nozzle 80A	1
12	R2011	Nozzle 90A	1
13	R2012	Nozzle 100A	1
14	R2014	Nozzle 130A	1
15	R2016	Nozzle 160A	1
16	R2112	Nozzle 100A	1
17	R2114	Nozzle 130A	1
18	R2116	Nozzle 160A	1
19	R4130	Shield	1
20	R4140	Shield	1
21	R4022	Shield	1
22	R4020	Shield	1
23	R4025	Shield	1
24	R3008	Retaining Cap	1



IndianTorchTip

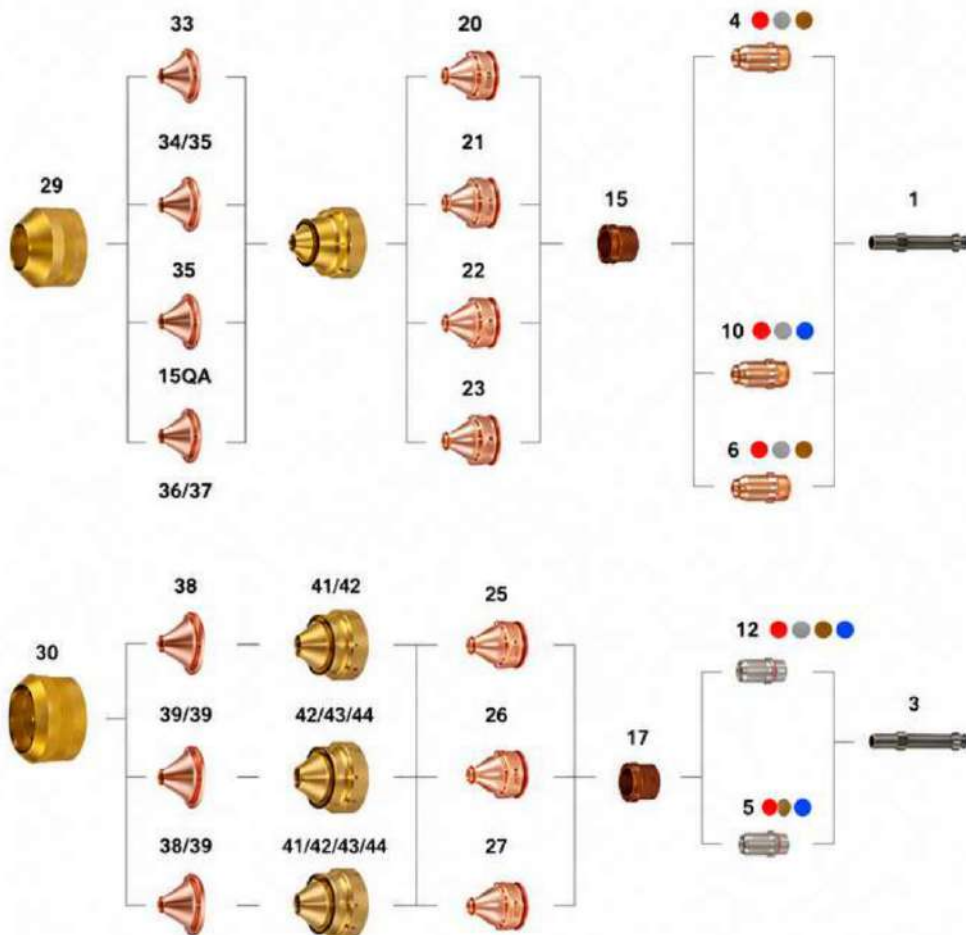
PLASMA CONSUMABLE CUTTING PARTS
CATALOGUE 2026

A806, Parvasaakshi Society,
Pimple Saudagar, Pune 411027, INDIA
Ph 8956327029

Replacement Parts Suitable For: KJELLBERG® HiFocus 280i/360i/440i PERCUT 450M

● Standard Electrode ● Longlife Electrode ● Silver Top Face Electrode ● Silver Head Electrode

● Super Longlife Electrode



Item	Ref. No.	Description	Std.Pkg.
1	G0676Y	Cooling tube 20-300Amp	1
2	G0678Y	Cooling tube 30-300Amp	1
3	G061Y	Cooling tube 225-450Amp	1
4	G011Y	Standard Electrode 20-50Amp	5
5	G011Y-LF	Longlife Electrode 20-50Amp	5
6	G017Y	Standard Electrode 225-450Amp	5
7	G017Y-LF	Longlife Electrode 225-450Amp	5
8	G075Y-S	Silver Top Face Electrode 50-165Amp	5
9	G067Y-S	Silver Head Electrode 50-165Amp	5
10	G010Y	Standard Electrode 20-30Amp	5
11	G010Y-LF	Longlife Electrode 30Amp	5
12	G076Y-S	Silver Top Face Electrode 225-450Amp	5
13	G017Y-S	Silver Head Electrode 225-450Amp	5
14	G067Y	Standard Electrode 30Amp	5
15	G067Y-LF	Longlife Electrode 30Amp	5
16	G067Y-S	Silver Top Face Electrode 30Amp	5
17	G067Y-HF	Silver Head Electrode 30Amp	5
18	G024Y-S	Silver Top Face Electrode 50Amp	5
19	G024Y-LF	Longlife Electrode 50Amp	5
20	G027Y	Longlife Electrode 50Amp	1
21	G027Y	Longlife Electrode 70Amp	1
22	G027Y	Longlife Electrode 90Amp	1
23	G027Y	Longlife Electrode 130Amp	1
24	G027Y	Longlife Electrode 160Amp	1
25	G032Y	Longlife Electrode Cap 20-30Amp	1

Item	Ref. No.	Description	Std.Pkg.
26	G032Y	Nozzle Cap 20-50Amp	1
27	G032Y	Nozzle Cap 50Amp	1
28	G029Y	Nozzle 50Amp	1
29	G201Y	Nozzle 70Amp	1
30	G204Y	Nozzle 160Amp	1
31	G211Y	Nozzle 225Amp	1
32	G203Y	Nozzle 300Amp	1
33	G232Y	Nozzle 50/60Amp	1
34	G232Y	Nozzle 70/80Amp	1
35	G233Y	Nozzle 80/90Amp	1
36	G229Y	Nozzle 100/130Amp	1
37	G231Y	Nozzle 160Amp	1
38	G037Y	Protection Cap 20-30Amp	1
39	G038Y	Protection Cap 20-50Amp	1
40	G038Y-S	Protection Cap 50/60Amp	1
41	G228Y	Protection Cap 60/90Amp	1
42	G228Y-S	Protection Cap 100/130Amp	1
43	G239Y	Protection Cap 160Amp	1
44	G067Y	Jet wrench for cooling tube	1
45	G067Y	Torch Tools	1
46	G067Y	Gas Guide pulse	1
47	G147Y	Kjellberg 450M Torch Body	1
48	G128Y	Gas Guide, 300-450Amp	1
49	G128Y	Kjellberg 450M Torch body (Remove InnerCap)	1
51	98.40.01.120	Kjellberg electrode Teflon tip (Replace mechanical)	1



IndianTorchTip

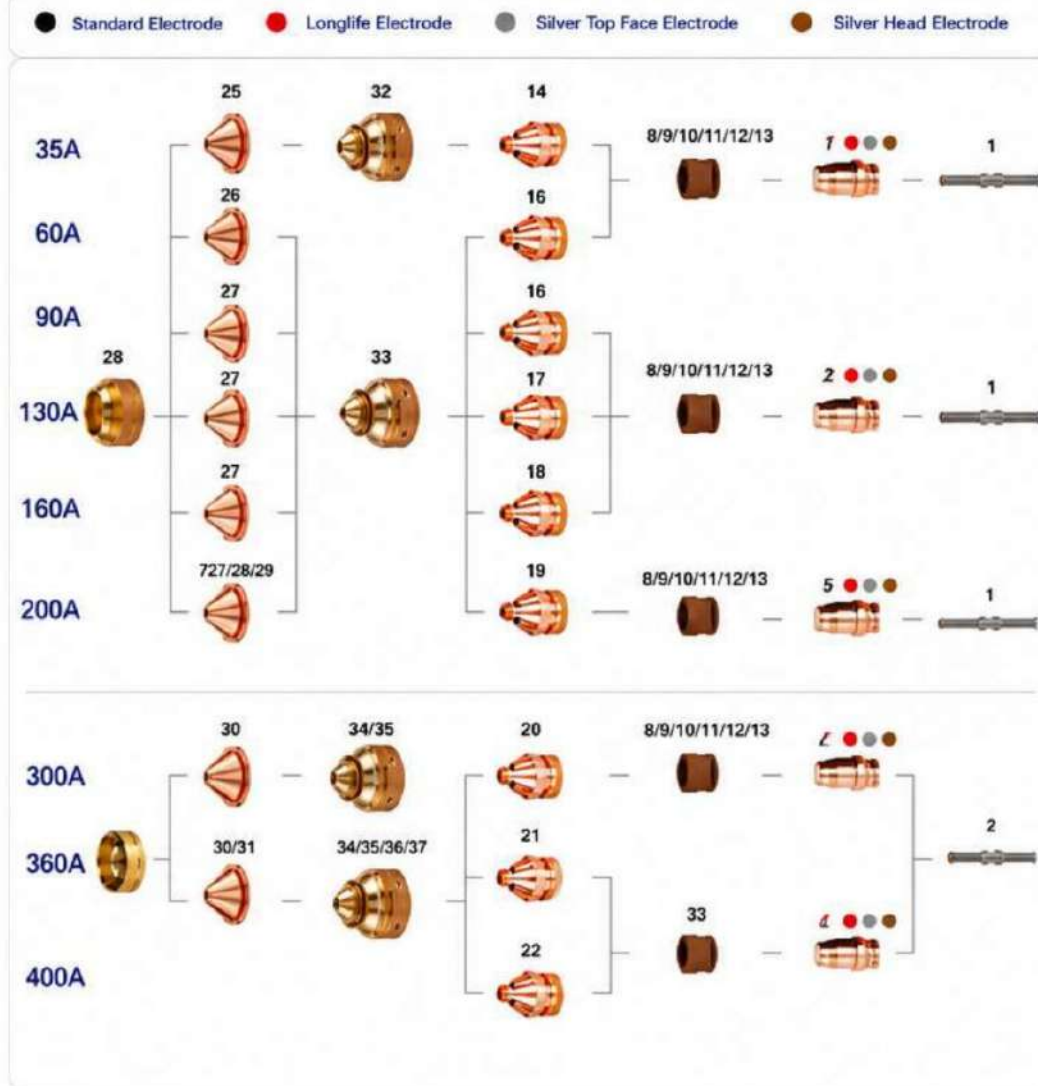
PLASMA CONSUMABLE CUTTING PARTS
CATALOGUE 2026

Replacement Parts Suitable For:

KJELLBERG® Smart Focus 130/200/300/400

Replacement Parts Suitable For:

KJELLBERG® Smart Focus 130/200/300/400



Item	Ref.No.	Description	Std.Pkg.
1	F102	Longlife Electrode 30A	5
2	F921	Longlife Electrode 30A 30Air	5
3	F012-LF	Longlife Electrode 45A	5
4	F012Y	Standard Electrode 35-50Amp	5
5	F012-S	Silver Top Face Electrode 35-50Amp	5
6	F012-T	Silver Head Electrode 35-50Amp	5
7	F005-LF	Longlife Electrode 130-160Amp	5
8	F005Y	Standard Electrode 130-160Amp	5
9	F005-S	Silver Top Face Electrode 130-160Amp	5
10	F005-T	Silver Head Electrode 130-160Amp	5
11	F006-LF	Longlife Electrode 200Amp	5
12	F006Y	Standard Electrode 200Amp	5
13	F006-S	Silver Top Face Electrode 200Amp	5
14	F006-T	Silver Head Electrode 200Amp	5
15	F022-LF	Longlife Electrode 260-300Amp	5
16	F2010	Standard Electrode 80Amp	1
17	F2012	Standard Electrode 130Amp	1
18	F2014	Standard Electrode 160Amp	1
19	F2017	Standard Electrode 200Amp	1
20	F2227	Standard Electrode 300Amp	1
21	F2230	Standard Electrode 360Amp	1
22	F2231	Standard Electrode 400Amp	1
23	F501	Section Cap, 35-200Amp	1
24	G701	Section Cap, 100-400Amp	1
25	G082	Gas Cap, 35-60Amp	1

Item	Ref.No.	Description	Std.Pkg.
26	G4020	Gas Cap, 90Amp	1
27	G4030	Gas Cap, 90-160Amp	1
28	G4035	Gas Cap, 200Amp	1
29	G501	Section Cap, 20-200Amp	1
30	G502	Section Cap, 280-440Amp	1
31	G602	Section Cap	1
32	G522	Section Cap	1
33	F3208	Nozzle Cap, 20-200Amp	1
34	F3249	Nozzle Cap, 280Amp	1
35	F3219	Nozzle Cap, 280-400Amp	1
36	F3209	Nozzle Cap, 300-400Amp	1
37	F3229	Nozzle Cap, 360-400Amp	1
38	12.38169	Jet wrench for cooling tube	1
39	11.884.401.810	Tool	1
40	12.40320	Guide puller	1
41	G121	Gas Guide, 300-400Amp	1
42	G121C	Gas Guide	1
43	G121C	Gas Guide, 230/400Amp Ceramic	1
44	G121C	Gas Guide, 300/400Amp Ceramic	1
45	G102	Gas Guide Ceramic	1
46	F2007	Nozzle, 35Amp	1
47	F2006	Nozzle	1
48	G128Y	Gas Guide, 300-450Amp	1
49	G128Y	Kjellberg 450MX Torch body (Remove Inner Cap)	1
50	98.40.01.120.E	Kjellberg electrode Teflon tip (Replace mechanized)	1
51	G128Y	Kjellberg 450MX Torch Body (Nesser Machine)	1

Replacement Parts Suitable For:

KJELLBERG® HiFocus 280i / 360i / 440i Percut 370.1



Item	Ref.No.	Description	Std.Pkg.
1	S002X	Electrode	5
2	S002Y	Electrode	5
3	S002Y-LF	Longlife Electrode	5
4	S002Y-S	Longlife Electrode	5
5	S002Y-S	Silver Head Electrode	5
6	S012X-S	Silver Top Face Electrode	5
7	Z101	Gas Guaid	1
8	Z102	Gas Guaid	1
9	S2006X	Nozzle,25Amp	1
10	S2007X	Nozzle,35Amp	1
11	S2008X	Nozzle,50-60Amp	1
12	S2009X	Nozzle,70-80Amp	1
13	S2010X	Nozzle,80-90Amp	1
14	S2011X	Nozzle,90-100Amp	1
15	S2012X	Nozzle,100-130Amp	1
16	S2014X	Nozzle,130-160Amp	1
17	S2016X	Nozzle,160Amp	1
18	S2112X	Nozzle,100Amp	1
19	S2114X	Nozzle,130Amp	1
20	S2116X	Nozzle,160Amp	1
21	S3008	Nozzle Cap	1
22	S3028	Nozzle Cap	1
23	Z4015	Swirl Gas Cap	1
24	Z4020	Swirl Gas Cap	1
25	Z4022	Swirl Gas Cap	1
26	Z4025	Swirl Gas Cap	1
27	Z4030	Swirl Gas Cap	1
28	Z501	Protection Cap	1

Replacement Parts Suitable For:

KJELLBERG® HiFocus 280i / 360i / 440i Percut 370.2



Item	Ref.No.	Description	Std.Pkg.
1	T012Y	Electrode	5
2	T012Y-LF	Longlife Electrode	5
3	T012Y-S	Silver Top Face Electrode	5
4	T012YT	Silver Head Electrode	5
5	T101	Gas Guaid	1
6	T102	Gas Guaid	1
7	T2120Y	Nozzle,200Amp	1
8	T2125Y	Nozzle,250Amp	1
9	T2127Y	Nozzle,300Amp	1
10	T2130Y	Nozzle,360Amp	1
11	T3045	Nozzle Cap	1
12	T3030	Nozzle Cap	1
13	V4035	Shield	1
14	V4330	Swirl Gas Cap	1
15	V4335	Swirl Gas Cap	1
16	V4340	Swirl Gas Cap	1
17	V4345	Swirl Gas Cap	1
18	V4350	Swirl Gas Cap	1
19	T522	Insulator	1
20	T502	Protection Cap	1



IndianTorchTip

PLASMA CONSUMABLE CUTTING PARTS
CATALOGUE 2026

Replacement Parts Suitable For:

KJELLBERG® KJE-PA/PB-S75



Item	Ref.No.	Description	Std.Pkg.
1	11.828.001.152	Water Tube	1
2	11.828.001.3001	Electrode	5
3	11.828.203.414 Lde	Nozzle	1
4	11.830.301.151	Shield	1

📍 A806, Parvasaakshi Society,
Pimple Saudagar, Pune 411027, INDIA
☎ **Ph 8956327029**

Replacement Parts Suitable For:

OTC®



Item	Ref.No.	Description	Std.Pkg.
1	H839M00	Electrode 30-150A	5
2	H839K01	Nozzle 1.3mm 80A	1
3	H839G03	Nozzle 1.6mm 120A	1
4	T-5318	Nozzle 150A	1
5	H840800	Torch Body	1
6	T-1017	Torch Body	1

Replacement Parts Suitable For:

MISNCO



Item	Ref.No.	Description	Std.Pkg.
1	MS4035	Water tube	1
2	MS40000	Electrode 40-400A	5
3	MS4034G	Swirl ring 400A	1
4	MS4020	Nozzle 200A	1
5	MS4036	Retaining cap	1
6	MS4033	Shield 400A	1
7	MS4037	Shield cap	1